

Appl. No. : 10/090,406
Filed : March 4, 2002

AMENDMENTS TO THE CLAIMS

Claims 1-8 (Canceled)

9. (Currently Amended) A composite product ~~according to Claim 1 wherein the reinforcing layer is a fibre reinforced cementitious layer~~ comprising a substrate layer and one or more functional layers applied thereto, each functional layer including a mixture of hydraulic binder and a dewatering agent wherein the dewatering agent comprises fly ash, and a reinforcing layer at least partially covering said functional layer, said reinforcing layer comprising a fiber reinforced cementitious layer.

10. (Currently Amended) A composite product ~~according to claim 1, wherein the composite product comprises outer layers provided by fibre cementitious layers with one or more functional layers positioned therebetween~~ comprising a substrate layer and one or more functional layers applied thereto, each functional layer including a mixture of hydraulic binder and dewatering agent wherein the dewatering agent comprises fly ash, the composite products having outer layers provided by fiber reinforced cementitious layers with one or more functional layers positioned therebetween.

11. (Original) A composite product according to claim 10, wherein the functional layers have a low fiber content relative to the fibre reinforced cementitious layers.

12. (Currently Amended) A composite product according to Claim ~~1~~9, wherein additives and/or fillers are incorporated in the functional layer(s) to provide the desired acoustic properties, thermal or fire performance, density modification, cost or production efficiency, compressive or tensile strength, water permeability, density or aesthetic properties to the composite product.

13. (Currently Amended) A composite product according to claim ~~1~~9, wherein the dewatering agent is provided in a sufficient quantity to maintain porosity in the functional layer(s) and the substrate layer during dewatering.

14. (Currently Amended) A composite product according to claim ~~1~~9, wherein the dewatering agent is a particulate material.

15. (Currently Amended) A composite product according to claim ~~1~~9, wherein the dewatering agent is selected from the group consisting of fly ash, alumina trihydrate, silica flour, cenospheres and mixtures thereof.

Appl. No. : 10/090,406
Filed : March 4, 2002

16. (Currently Amended) A composite product according to claim 19, wherein the product is cured by air curing, steam curing or hydrothermally cured in an autoclave.

17. (Currently Amended) A composite product according to claim 19, wherein the product is a cementitious building board or product or gypsum building board.

18. (Currently Amended) A composite product according to claim 19, wherein the thickness of the functional layer on the product is between about 0.1 and 10 mm.

19. (Currently Amended) A composite product according to claim 19, wherein the hydraulic binder used in the functional layer is selected from the group consisting of white, grey or pigmented cements, hydraulic limes and mixtures thereof.

20. (Currently Amended) A composite product according to claim 19, wherein the binder in the functional layer is between about 10 and 50 wt% based on total dry ingredients.

21. (Canceled)

22. (Currently Amended) A composite product ~~according to claim 1, wherein the dewatering agent comprises~~ comprising a substrate layer and one or more functional layers applied thereto, each functional layer including a mixture of hydraulic binder, dewatering agent wherein the dewatering agent comprises:

i) about 10 to 60% of the formulation based on total dry ingredients of a first fly ash component having a particle diameter between about 1 and 100 microns; and

ii) about 5 to 30% of the formulation based on total dry ingredients of a second fly ash component having a maximum particle size diameter of around 10 microns.

23. (Currently Amended) A composite product according to claim 19, wherein the dewatering agent includes a coarse fraction fly ash having a particle size diameter greater than about 100 microns.

24. (Currently Amended) A composite product according to claim 19, wherein the functional layer includes additives to improve the properties of the substrate layer such that upon dewatering of the functional layer, the substrate layer is thus treated with said additive.

25. (Currently Amended) A composite product according to Claim 19, wherein the quantity of dewatering agent is sufficient to permit de-watering of each functional layer through the substrate layer and any additional functional layer.

Appl. No. : 10/090,406
Filed : March 4, 2002

26. (Cancel)
27. (Cancel)
28. (Currently Amended) The composite material of ~~claim 27~~, comprising:
a substrate layer; and
a functional layer formed on a first surface of the substrate layer, the functional layer comprising a hydraulic binder and a dewatering agent, wherein the dewatering agent has a pre-selected configuration and is added in a pre-selected quantity to the hydraulic binder to shorten the dewatering time of the functional layer in a manner such that the drainage time of the functional layer in a 50 ml volume funnel is decreased to less than about 4.5 seconds, wherein the dewatering agent is selected from the group consisting of fly ash, alumina trihydrate, silica flour, cenospheres and mixtures thereof, wherein the dewatering agent comprises (i) about 10 to 60% of the formulation based on total dry ingredients of a first fly ash component having a particle diameter between about 1 and 100 microns; and (ii) about 5 to 30% of the formulation based on total dry ingredient of a second fly ash component having a maximum particle size diameter of about 10 microns.
29. (Currently Amended) The composite material of Claim ~~26~~28, wherein the functional layer comprises a slurry composition having a water to solids ratio of about 0.4 or less.
30. (Currently Amended) The composite material of Claim ~~26~~28, wherein the substrate layer comprises a fiber-cement material.
31. (Currently Amended) The composite material of Claim ~~26~~28, wherein the functional layer is about 1.25 mm thick and the water drainage time is less than about 120 seconds.
32. (Currently Amended) The composite material of Claim ~~26~~28, wherein the functional layer further comprises reinforcing fibers.
33. (New) The composite material according to Claim 9, wherein each functional layer includes one or more functional additives to provide one or more physical and/or chemical properties to that layer.
34. (New) A composite product according to claim 9, wherein the substrate layer is a fibre reinforced base material.

Appl. No. : 10/090,406
Filed : March 4, 2002

35. (New) A composite product according to claim 9, wherein the substrate layer is a reinforced cementitious product.

36. (New) A composite product according to claim 9, wherein the functional layers are added to both sides of the substrate layer.

37. (New) A composite product according to claim 9, wherein the functional layers are added to one side of the substrate layer.

38. (New) A composite product according to claim 9, wherein the reinforcing layer comprises fibre mesh or netting.